



FREE SHIPPING
on orders over \$300

Preferred Abrasives, Inc.
2485 W. Stanfield Rd.
Troy, OH 45373

Home of Firestorm Abrasives

2024 Knifemaker Program

2 x 72 Belts

Firestorm Ceramic (original)



Y - Wt. Polyester Backing

Grit	Part #	Ea.	10 Pack
36-Y	70342-C3	\$9.32	\$86.00
40-Y	70343-C3	\$10.16	\$91.03
50-Y	70344-C3	\$9.04	\$80.94
60-Y	70345-C3	\$7.62	\$68.14
80-Y	70346-C3	\$6.71	\$60.12
120-Y	70348-C3	\$6.41	\$57.54

Self sharpening ceramic grain with a heat reducing grinding aid that is well suited for ferrous metals, carbon steels, high nickel and other exotic alloys.

Firestorm II Ceramic



Y - Wt. Polyester Backing

Grit	Part #	Ea.	10 Pack
36-Y	70342-C4	\$10.32	\$95.30
40-Y	70343-C4	\$10.94	\$97.88
50-Y	70344-C4	\$10.05	\$89.86
60-Y	70345-C4	\$8.47	\$75.77
80-Y	70346-C4	\$7.46	\$66.85
120-Y	70348-C4	\$7.14	\$63.87

Ceramic PLUS grain has a much finer crystalline structure than our "Original" Firestorm. This unique mineral fracture provides the abrasive product with a longer life, and more aggressive grains with an improved self-sharpening effect.

Green AO J-Flex



Soft J-Flex Backing

Grit	Part #	Ea.	10 Pack
60-J	70345-J3	\$5.13	\$45.90
80-J	70346-J3	\$4.86	\$43.57
120-J	70348-J3	\$4.68	\$41.89
180-J	70349-J3	\$4.68	\$41.89
220-J	70350-J3	\$4.68	\$41.89
320-J	70352-J3	\$4.68	\$41.89
400-J	70354-J3	\$4.68	\$41.89
600-J	70355-17-J3	\$4.68	\$41.89
800-J	70355-18-J5	\$4.68	\$41.89

High performance AO with grinding aid. Works great on hard wood and other handle materials, stainless steel, carbon steels and high-alloy steel.

Blue Film AO



Flexible Film Backing

Grit	Part #	Ea.	10 Pack
1200	70355-20-BF	\$4.68	\$41.89
2000	70355-22-BF	\$4.68	\$41.89



ACTIROX Ceramic

Y - Wt. Polyester Backing

ACTIROX

Grit	Part #	Ea.	10 Pack
36-Y	70342-C9	\$16.20	\$156.75

Geometrically shaped ceramic abrasive grain for maximum stock removal. More than twice as much stock removal compared to conventional ceramic grain belts.



Blue Ceramic J-Flex

Soft J-Flex Backing

Grit	Part #	Ea.	10 Pack
120-J	70348-CJ3	\$7.29	\$65.30
180-J	70349-CJ3	\$7.29	\$65.30
220-J	70350-CJ3	\$7.29	\$65.30

Ceramic/aluminium oxide with heat reducing grinding aid. Self sharpening grain that is well suited for ferrous metals, carbon steels, high nickel and other exotic alloys.

Blue AO J-Flex

(Hermes RB406 J-Flex)

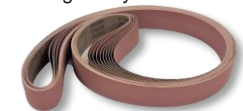


Extra Soft J-Flex Backing

Grit	Part #	Ea.	10 Pack
60-J	70345-JF	\$4.32	\$42.05
80-J	70346-JF	\$4.03	\$39.17
120-J	70348-JF	\$4.03	\$39.17
150-J	70349-09-JF	\$4.03	\$39.17
180-J	70349-JF	\$4.03	\$39.17
220-J	70350-JF	\$4.03	\$39.17
320-J	70352-JF	\$4.03	\$39.17
400-J	70354-JF	\$4.03	\$39.17

Highly flexible AO belt with heat-reducing grinding aid. Ideal for work on tight contours. Works great on hard wood and other handle materials, stainless steel, carbon steels and high-alloy steel.

Brown AO X-wt.



X-wt. Medium Backing

Grit	Part #	Ea.	10 Pack
36-X	70342	\$4.75	\$42.55
60-X	70345	\$4.10	\$36.72
80-X	70346	\$3.89	\$34.78
120-X	70348	\$3.74	\$33.50
180-X	70349	\$3.74	\$33.50
220-X	70350	\$3.74	\$33.50
320-X	70352	\$3.74	\$33.50
400-X	70354	\$3.74	\$33.50
600-X	70355-17	\$3.74	\$33.50

All items are available from stock - (same day shipping).

2 x 72 Belts



Surf. Conditioning

Grit	Part #	Ea.
CRS-Brown	53676	\$22.21
MED-Maron	53677	\$20.90
V. FINE-Blue	53678	\$20.90
S. FINE-Gray	53679	\$20.90



Felt

Grit	Part #	Ea.
Felt	58300	\$14.37

Great alternative to expensive leather strops.
Can be used with or without compound.

1 x 30 Belts

Firestorm Ceramic

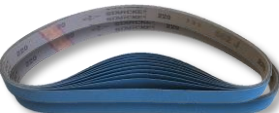
Y - Wt. Polyester Backing



Grit	Part #	10 Pack	50 Pack
36-Y	701602-C3	\$38.73	\$174.30
60-Y	701605-C3	\$36.10	\$162.45
80-Y	701606-C3	\$35.00	\$157.51
120-Y	701608-C3	\$34.12	\$153.56

Blue Ceramic J-Flex

J-Flex Backing



180-J	701610-CJ3	\$34.12	\$153.56
220-J	701611-CJ3	\$34.12	\$153.56

Felt



Grit	Part #	Ea.	6 Pack
Felt	58290	\$10.35	\$54.15

Great alternative to expensive leather strops. Can be used with or without compound.

Scallop Edge

(Reduces gouging on tight contours)



** Please note: 1 x 72 will fit all 2 x 72 grinders. We recommend using 1" wide scallop belts instead of 2" so you don't have to worry about the trailing edge of the belt while focussing on the tight contours.

Scallop 2 x 72**

Green AO J-Flex

Grit	Part #	Ea.	10/Pkg
120-J	70348-J3-SE	\$6.12	\$55.11
220-J	70350-J3-SE	\$6.12	\$55.11
400-J	70354-J3-SE	\$6.12	\$55.11
600-J	70355-17-J3-SE	\$6.12	\$55.11

Scallop 1 x 72**

Green AO J-Flex

Grit	Part #	Ea.	10/Pkg
120-J	70186-08-J3-SE	\$4.33	\$38.79
220-J	70186-11-J3-SE	\$4.33	\$38.79
400-J	70186-15-J3-SE	\$4.33	\$38.79
600-J	70186-17-J3-SE	\$4.33	\$38.79

Green AO J-Flex

J-Flex Backing



Grit	Part #	10 Pack	50 Pack
120-J	701608-J3	\$20.60	\$89.82
180-J	701610-J3	\$20.60	\$89.82
220-J	701611-J3	\$20.60	\$89.82
320-J	701613-J3	\$20.60	\$89.82
400-J	701614-J3	\$20.60	\$89.82
600-J	701615-J3	\$20.60	\$89.82
800-J	701616-18-J3	\$20.60	\$89.82

Blue Film AO

Flexible Film Backing



1200	701616-20-BF	\$20.60	\$89.82
2000	701616-22-BF	\$20.60	\$89.82

All items are available from stock - (same day shipping).

Belt "Starter" Kits

Starter kits are the most economical way to get an assortment of the most popular grits used by knife makers. If you just bought a grinder, this is the best place to start!

**** All starter kits contain the following materials & grits:**

Firestorm Ceramic II	Grits: 36, 60, 80, 120
Blue J-Flex Ceramic	Grits: 180, 220
Green J-Flex AO	Grits: 320, 400, 600, 800
Blue Film AO	Grits: 1200



2 x 72 Starter Kit	703410	(11-pc. Kit contains 1 piece of each item shown above **)	\$78.74
2 x 72 Ultimate Starter Kit (23-Pc. Kit)	703412	Contains Starter Kit above (#703410), PLUS 12 additional items: 1-Felt belt, 1-Blue (Very Fine) & 1-Gray (Super Fine) Surf. Cond. belt, 1-Large belt cleaning stick (2 x 2 x 12), 2 pcs. of the following: 1 x 72 Scalloped Edge belts: Grits 120, 220, 400, 600.	\$192.44
2 x 42 Starter Kit *	702920	(11-pc. Kit contains 1 piece of each grade shown above **)	\$60.60
1 x 30 Starter Kit *	701600	(22-pc. Kit contains 2 pieces of each grade shown above **)	\$59.23

* Note: 2 x 42 and 1 x 30 kits contain our "Original Firestorm Ceramic" belts.

Belt "Convenience" Kits

For your convenience, we've created kits of our most popular products that are commonly ordered together.



Terrific value - priced as if you were buying 10 pcs. of each grit!

"Firestorm II" - 40 Pc. Kit *

(Most popular convenience kit for heavy users)

This kit is priced below the price of buying 10 each.



Firestorm II "Convenience" kits

2 x 72 Fire. II 12-Pc. Kit	703411	12-pc. Kit contains 3 pcs. of each: 36, 60, 80, 120 (All are Firestorm II)	\$90.57
2 x 72 Fire. II 40-Pc. Kit	703413	40-pc. Kit contains 10 pcs. of each: 36, 60, 80, 120 (All are Firestorm II)	\$296.63

AO "Convenience" kits

2 x 72 AO J-Flex 8-Pc. Kit	703415	8-pc. Kit contains 2 pcs. of each: 220-J, 320-J, 400-J, 600-J (All are Green J-Flex)	\$33.53
2 x 72 AO Firm 8-Pc. Kit	703416	8-pc. Kit contains 2 pcs. of each: 220-X, 320-X, 400-X, 600-X (All are Brown X-Wt.)	\$26.77

Convolute Wheels

Size	Grade	Part #	Ea.
6 x 1/2 x 1	7SF (Soft)	545416-GP	\$40.23
6 x 1/2 x 1	8SF (Med.)	545103-GP	\$44.25
6 x 1/2 x 1	9SF (Hard)	545105-GP	\$48.28
6 x 1 x 1	7SF (Soft)	545420-GP	\$59.07
6 x 1 x 1	8SF (Med.)	545110-GP	\$68.39
6 x 1 x 1	9SF (Hard)	545112-GP	\$72.42
6 x 1 x 1	Green Polish	545409	\$60.97



Reducer Bushings

Desc.	Part #	Ea.
Telescopic Bushings	10500	\$3.60

1" Wide (can not be used on 1/2" wide wheels), reduces to: 3/4, 5/8 or 1/2

Metal		
Size	Part #	Price / Pr.
1" to 1/2"	10502	\$4.10
1" to 5/8"	10503	
1" to 3/4"	10504	

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2024 Knifemaker Program

Trimable Flap Discs (5/8-11 arbor is "built-in" at a reduced cost)

Size	Grit	Firestorm Ceramic		Premium Zirc	
		T-27	10/Box	T-27	10/Box
4-1/2" x 5/8-11 Max. RPM 13,300	36	10913T-FF	\$63.07	10813T-FF	\$46.54
	40	10914T-FF		10814T-FF	
	60	10915T-FF		10815T-FF	
	80	10916T-FF		10816T-FF	
Size	Grit	FasTrim® Hi-Density		FasTrim® Std. Density	
		T-27	10/Box	T-27	10/Box
4-1/2" x 5/8-11 Max. RPM 13,300	36	10918T-FF	\$78.14	10613T-FF	\$58.17
	40	10919T-FF		10614T-FF	
	60	10920T-FF		10615T-FF	
	80	10921T-FF		10616T-FF	



Type 27 (flat face)

Fiberglass backing plates are also available in both Type 27 and Type 29.

9 x 11 Wet / Dry Sheets

Norton "Black Ice" Wet/Dry Sheets		
Grain/Grit	Part #	50/Pkg
A/O 220-B	74128-N	\$46.33
A/O 320-B	74131-N	\$46.33
A/O 400-B	74133-N	\$46.33
A/O 600-B	74135-N	\$46.33
A/O 800-B	74135-1-N	\$46.33
S/C 1000-B	74135-2-N	\$73.31
S/C 1200-B	74136-N	\$73.31
S/C 1500-B	74137-N	\$73.31
S/C 2000-B	74138-N	\$73.31
S/C 2500-B	74139-N	\$73.31



Preferred's Wet/Dry Sheets		
Grain/Grit	Part #	50/Pkg
S/C 220-A	74128	\$30.99
S/C 320-A	74131	\$30.99
S/C 400-A	74133	\$30.99
S/C 600-A	74135	\$30.99
S/C 800-A	74135-1	\$30.99
S/C 1000-A	74135-2	\$30.99
S/C 1200-A	74136	\$30.99
S/C 1500-A	74137	\$30.99
S/C 2000-A	74138	\$30.99
S/C 2500-A	74139	\$30.99
S/C 3000-A	74140	\$43.88

.045 Slicer Wheels - Type 1 Straight Wheel

Size	Grade	Item No.	Box Price	Std. Pkg.	
4-1/2 x .045 x 7/8	AO	A60T	87770	\$83.25**	50/Box
	CER	CA60T	87770-C3	\$63.75**	25/Box
6 x .045 x 7/8	AO	A60T	87781	\$103.00**	50/Box
	CER	CA60T	87781-C3	\$82.75**	25/Box



** When ordering on Website: must use promo code: CUTOFF24 to receive these special prices.

Belt Cleaning Sticks

Size	Part #	Ea.
1-1/2 x 1-1/2 x 8	68026	\$9.93
2 x 2 x 12	68027	\$20.12



All items are available from stock - (same day shipping).