



FREE SHIPPING
on orders over \$300

Preferred Abrasives, Inc.
2485 W. Stanfield Rd.
Troy, OH 45373

Home of Firestorm Abrasives

2022 Knifemaker Program
Effective Oct. 3, 2022



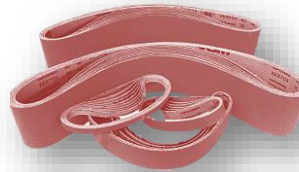
2 x 72 Ceramic

Grit	Part #	Ea.	10 Pack
"Original" Firestorm Ceramic			
36-Y	70342-C3	\$9.69	\$86.73
40-Y	70343-C3	\$9.26	\$82.96
50-Y	70344-C3	\$8.24	\$73.77
60-Y	70345-C3	\$6.94	\$62.10
80-Y	70346-C3	\$6.12	\$54.79
120-Y	70348-C3	\$5.84	\$52.44
Firestorm II Ceramic			
36-Y	70342-C4	\$10.76	\$96.39
40-Y	70343-C4	\$9.97	\$89.20
50-Y	70344-C4	\$9.16	\$81.90
60-Y	70345-C4	\$7.72	\$69.05
80-Y	70346-C4	\$6.80	\$60.92
120-Y	70348-C4	\$6.50	\$58.21
Blue J-Flex Ceramic			
120-J	70348-CJ3	\$6.65	\$59.51
180-J	70349-CJ3	\$6.65	\$59.51
220-J	70350-CJ3	\$6.65	\$59.51



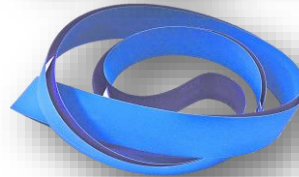
Firestorm Ceramic

Stiff Polyester Backing
Waterproof



Firestorm Ceramic II

Stiff Polyester Backing
Waterproof

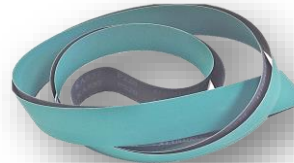


Blue Ceramic

Soft J-Flex Backing

2 x 72 Aluminum Oxide

Green J-Flex Alum. Ox.			
60-J	70345-J3	\$4.68	\$41.83
80-J	70346-J3	\$4.43	\$39.71
120-J	70348-J3	\$4.27	\$38.18
180-J	70349-J3	\$4.27	\$38.18
220-J	70350-J3	\$4.27	\$38.18
320-J	70352-J3	\$4.27	\$38.18
400-J	70354-J3	\$4.27	\$38.18
600-J	70355-17-J3	\$4.27	\$38.18
800-J	70355-18-J5	\$4.27	\$38.18
Blue J-Flex Alum. Ox. (Hermes RB406J-Flex)			
60-J	70345-JF	\$3.94	\$38.33
80-J	70346-JF	\$3.68	\$35.70
120-J	70348-JF	\$3.68	\$35.70
150-J	70349-09-JF	\$3.68	\$35.70
180-J	70349-JF	\$3.68	\$35.70
220-J	70350-JF	\$3.68	\$35.70
320-J	70352-JF	\$3.68	\$35.70
400-J	70354-JF	\$3.68	\$35.70
Blue Film Alum. Ox.			
1200	70355-20-BF	\$4.27	\$38.18
2000	70355-22-BF	\$4.27	\$38.18
Brown X-wt. Alum. Ox.			
36-X	70342	\$4.33	\$38.78
60-X	70345	\$3.74	\$33.46
80-X	70346	\$3.55	\$31.70
120-X	70348	\$3.40	\$30.53
180-X	70349	\$3.40	\$30.53
220-X	70350	\$3.40	\$30.53
320-X	70352	\$3.40	\$30.53
400-X	70354	\$3.40	\$30.53
600-X	70355-17	\$3.40	\$30.53



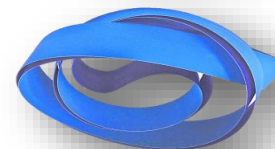
Green AO

Soft J-Flex Backing



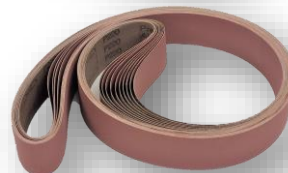
Blue AO

Extra soft J-Flex Backing



Blue Film AO

Flexible Film with White Backing



Brown AO

X-wt. (medium-firm backing)

2 x 72 Surf. Conditioning

Grit	Part #	Ea.	6 Pack
CRS-Brown	53676	\$26.22	\$140.88
MED-Maron	53677	\$23.43	\$125.92
V. FINE-Blue	53678	\$23.43	\$125.92
S. FINE-Gray	53679	\$23.43	\$125.92



Surface Conditioning

2 x 72 Felt

Grit	Part #	Ea.	6 Pack
Felt	58300	\$14.42	\$77.52



Felt

(Great alternative to expensive leather strops). Can be used with or without compound.

2 x 72 Scallop Edge Belts

Grit	Part #	Ea.	10/Pkg
Green J-Flex Alum. Ox.			
120-J	70348-J3-SE	\$5.58	\$50.23
220-J	70350-J3-SE	\$5.58	\$50.23
400-J	70354-J3-SE	\$5.58	\$50.23
600-J	70355-17-J3-SE	\$5.58	\$50.23



Scalloped Edge

(Reduces gouging)

Green AO

J-Flex (soft backing)

1 x 72 *** Scallop Edge Belts

120-J	70186-08-J3-SE	\$3.95	\$35.35
220-J	70186-11-J3-SE	\$3.95	\$35.35
400-J	70186-15-J3-SE	\$3.95	\$35.35
600-J	70186-17-J3-SE	\$3.95	\$35.35

**** Please note: 1 x 72 will fit all 2 x 72 grinders. For contours or tight radii, we recommend using 1" wide belts instead of 2" so you don't have to worry about the trailing edge of the belt.**

1 x 30 Ceramic

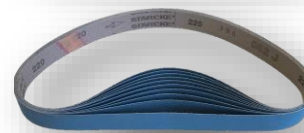
Grit	Part #	10 Pack	50 Pack
"Original" Firestorm Ceramic			
36-Y	701602-C3	\$35.30	\$158.85
60-Y	701605-C3	\$32.90	\$148.05
80-Y	701606-C3	\$31.90	\$143.55
120-Y	701608-C3	\$31.10	\$139.95
Blue J-Flex Ceramic			
180-J	701610-CJ3	\$31.10	\$139.95
220-J	701611-CJ3	\$31.10	\$139.95



Firestorm Ceramic

Stiff Polyester Backing

Waterproof



Blue Ceramic

Soft J-Flex Backing

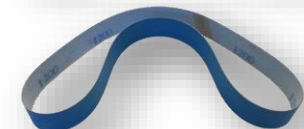
1 x 30 Aluminum Oxide

Green J-Flex Alum. Ox.			
120-J	701608-J3	\$18.77	\$81.86
320-J	701613-J3	\$18.77	\$81.86
400-J	701614-J3	\$18.77	\$81.86
600-J	701615-J3	\$18.77	\$81.86
800-J	701616-18-J3	\$18.77	\$81.86
Blue Film Alum. Ox.			
1200	701616-20-BF	\$18.77	\$81.86
2000	701616-22-BF	\$18.77	\$81.86



Green AO

Soft J-Flex Backing



Blue AO

Extra soft J-Flex Backing

1 x 30 Felt

Grit	Part #	Ea.	6 Pack
Felt	58290	\$9.26	\$48.43



Felt

(Great alternative to expensive leather strops). Can be used with or without compound.

Belt "Starter" Kits

Starter kits are the most economical way to get an assortment of the most popular grits used by knife makers. If you just bought a grinder, this is the best place to start!

**** All starter kits contain the following materials & grits:**

Firestorm Ceramic II	Grits: 36, 60, 80, 120
Blue J-Flex Ceramic	Grits: 180, 220
Green J-Flex AO	Grits: 320, 400, 600, 800
Blue Film AO	Grits: 1200



2 x 72 Starter Kit	703410	(11-pc. Kit contains 1 piece of each item shown above **)	\$71.76
2 x 72 Ultimate Starter Kit (23-Pc. Kit)	703412	Contains Starter Kit above (#703410), PLUS 12 additional items: 1-Felt belt, 1-Blue (Very Fine) & 1-Gray (Super Fine) Surf. Cond. belt, 1-Large belt cleaning stick (2 x 2 x 12), 2 pcs. of the following: 1 x 72 Scalloped Edge belts: Grits 120, 220, 400, 600.	\$175.38
2 x 42 Starter Kit *	702920	(11-pc. Kit contains 1 piece of each grade shown above **)	\$55.23
1 x 30 Starter Kit *	701600	(22-pc. Kit contains 2 pieces of each grade shown above **)	\$53.98

* Note: 2 x 42 and 1 x 30 kits contain our "Original Firestorm Ceramic" belts.

Belt "Convenience" Kits

For your convenience, we've created kits of our most popular products that are commonly ordered together.



Terrific value - priced as if you were buying 10 pcs. of each grit!

"Firestorm II" - 40 Pc. Kit *

(Most popular convenience kit for heavy users.)

Save an extra 5%. This kit is priced below the price of buying 10 each.



Firestorm II "Convenience" kits

2 x 72 Fire. II 10-Pc. Kit	703414	10-pc. Kit contains 2 pcs. of each: 36, 50, 60, 80, 120 (All are Firestorm II)	\$73.30
2 x 72 Fire. II 12-Pc. Kit	703411	12-pc. Kit contains 3 pcs. of each: 36, 60, 80, 120 (All are Firestorm II)	\$85.38
2 x 72 Fire. II 40-Pc. Kit	703413	40-pc. Kit contains 10 pcs. of each: 36, 60, 80, 120 (All are Firestorm II)	\$270.34*

AO "Convenience" kits

2 x 72 AO J-Flex 8-Pc. Kit	703415	8-pc. Kit contains 2 pcs. of each: 220-J, 320-J, 400-J, 600-J (All are Green J-Flex)	\$30.56
2 x 72 AO Firm 8-Pc. Kit	703416	8-pc. Kit contains 2 pcs. of each: 220-X, 320-X, 400-X, 600-X (All are Brown X-Wt.)	\$24.40

Convolute Wheels



Size	Grade	Part #	Ea.
6 x 1/2 x 1	7SF (Soft)	545416	\$50.82
6 x 1/2 x 1	8SF (Med.)	545103	\$55.05
6 x 1/2 x 1	9SF (Hard)	545105	\$55.05
6 x 1 x 1	7SF (Soft)	545420	\$69.58
6 x 1 x 1	8SF (Med.)	545110	\$72.59
6 x 1 x 1	9SF (Hard)	545112	\$72.59
6 x 1 x 1	Green Polish	545409	\$71.57

Reducer Bushings



Desc.	Part #	Ea.
Telescopic Bushings	10500	\$3.12

1" Wide, reduces to: 3/4, 5/8 or 1/2



Metal		
Size	Part #	Price / Pr.
1" to 1/2"	10502	\$3.58
1" to 5/8"	10503	
1" to 3/4"	10504	

All items are available from stock - (same day shipping).



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Trimable Flap Discs (5/8-11 arbor is "built-in" at a reduced cost)

		FASTRIM [®] Std. Density			
		Firestorm Ceramic		Premium Zirc	
Size	Grit	T-27	10/Box	T-27	10/Box
4-1/2" x 5/8-11 Max. RPM 13,300	36	10913T-FF	\$57.48	10813T-FF	\$42.41
	40	10914T-FF		10814T-FF	
	60	10915T-FF		10815T-FF	
	80	10916T-FF		10816T-FF	
		FASTRIM [®] Hi-Density			
4-1/2" x 5/8-11 Max. RPM 13,300	36	10918T-FF	\$71.21	10613T-FF	\$53.02
	40	10919T-FF		10614T-FF	
	60	10920T-FF		10615T-FF	
	80	10921T-FF		10616T-FF	

Type 27 (flat face)



Fiberglass backing plates
are also available in both
Type 27 and Type 29.

9 x 11 Wet / Dry Sheets

Norton "Black Ice" Wet/Dry Sheets		
Grain/Grit	Part #	50/Pkg
A/O 220-B	74128-N	\$42.23
A/O 320-B	74131-N	\$42.23
A/O 400-B	74133-N	\$42.23
A/O 600-B	74135-N	\$42.23
A/O 800-B	74135-1-N	\$42.23
S/C 1000-B	74135-2-N	\$66.81
S/C 1200-B	74136-N	\$66.81
S/C 1500-B	74137-N	\$66.81
S/C 2000-B	74138-N	\$66.81
S/C 2500-B	74139-N	\$66.81



Preferred's Wet/Dry Sheets		
Grain/Grit	Part #	50/Pkg
S/C 220-A	74128	\$28.24
S/C 320-A	74131	\$28.24
S/C 400-A	74133	\$28.24
S/C 600-A	74135	\$28.24
S/C 800-A	74135-1	\$28.24
S/C 1000-A	74135-2	\$28.24
S/C 1200-A	74136	\$28.24
S/C 1500-A	74137	\$28.24
S/C 2000-A	74138	\$28.24
S/C 2500-A	74139	\$28.24
S/C 3000-A	74140	\$39.99

.045 Slicer Wheels - Type 1 Straight Wheel

Size	Grade		Item No.	Box Price	Std. Pkg.
4-1/2 x .045 x 7/8	AO	A60T	87770	\$122.26	50/Box
	CER	CA60T	87770-C3	\$70.14	25/Box
6 x .045 x 7/8	AO	A60T	87781	\$143.66	50/Box
	CER	CA60T	87781-C3	\$90.99	25/Box



Belt Cleaning Sticks

Size	Part #	Ea.
1-1/2 x 1-1/2 x 8	68026	\$10.42
2 x 2 x 12	68027	\$21.33



All items are available from stock - (same day shipping).