

# Surface Conditioning: Quick-Locks

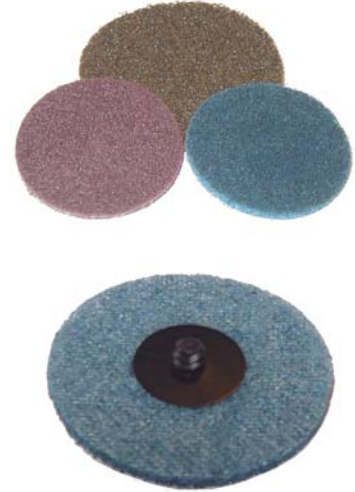
Surface Conditioning discs have a tough reinforced non-woven backing. They are excellent for heavy rust and oxidation removal, deburring, blending machine tool marks and general surface cleaning. Great for removing gasket material.



### GRADE / COLOR

A-CRS = BROWN  
 A-MED = MAROON  
 A-VF = BLUE  
 S-SF = GRAY

DIA.	MAX RPM	GRADE	TYPE S ITEM NO.	TYPE R ITEM NO.	LIST EACH
3/4" Std. Pkg. 100	30,000	A-CRS	53434	53467	\$ 0.59
		A-MED	53435	53468	
		A-VF	53436	53469	
1" Std. Pkg. 100	30,000	A-CRS	<b>53437</b>	53470	\$ 0.59
		A-MED	<b>53438</b>	53471	
		A-VF	<b>53439</b>	53472	
1-1/2" Std. Pkg. 100	30,000	A-CRS	<b>53440</b>	<b>53473</b>	\$ 0.67
		A-MED	<b>53441</b>	<b>53474</b>	
		A-VF	<b>53442</b>	<b>53475</b>	
		S-SF	53442-S	53475-S	
2" Std. Pkg. 50	25,000	A-CRS	<b>53443</b>	<b>53476</b>	\$ 0.90
		A-MED	<b>53444</b>	<b>53477</b>	
		A-VF	<b>53445</b>	<b>53478</b>	
		S-SF	<b>53445-S</b>	<b>53478-S</b>	
3" Std. Pkg. 25	18,000	A-CRS	<b>53446</b>	<b>53479</b>	\$ 1.66
		A-MED	<b>53447</b>	<b>53480</b>	
		A-VF	<b>53448</b>	<b>53481</b>	
		S-SF	<b>53448-S</b>	<b>53481-S</b>	



# Surface Conditioning: Quick-Locks - "C-HD"

C-HD (Ceramic Heavy Duty) Surface Conditioning discs contain a Ceramic / AO blend. They are more aggressive than conventional surface conditioning discs.



DIA.	MAX RPM	GRADE	TYPE S ITEM NO.	TYPE R ITEM NO.	LIST EACH
1-1/2" Std. Pkg. 100	30,000	C-CRS	53440-HD	53473-HD	\$ 0.77
		C-MED	<b>53441-HD</b>	<b>53474-HD</b>	\$ 0.77
2" Std. Pkg. 50	25,000	C-CRS	<b>53443-HD</b>	<b>53476-HD</b>	\$ 1.06
		C-MED	<b>53444-HD</b>	<b>53477-HD</b>	\$ 1.03
3" Std. Pkg. 25	18,000	C-CRS	<b>53446-HD</b>	<b>53479-HD</b>	\$ 1.88
		C-MED	<b>53447-HD</b>	<b>53480-HD</b>	\$ 1.77



Item numbers in **Bold Italics** are popular stock items. Most other item numbers available in 3-4 days.  
 For quick-lock holders, see page 22.

**Preferred Abrasives, Inc.**  
 800.729.5702

# Surface Conditioning: Velcro Discs

Surface Conditioning discs have a tough reinforced non-woven backing. They are excellent for deburring, heavy rust and oxidation removal, blending machine tool marks and general surface cleaning. Great for removing gasket material.

C-HD Surface Conditioning (Ceramic Heavy Duty) discs contain a Ceramic / AO blend. They are stiffer & more aggressive than standard surface conditioning discs. Ideal for weld blending, spatter removal & heavy deburring.

DIA.	MAX RPM	STANDARD MATERIAL			"C-HD" MATERIAL		
		GRADE	ITEM NO.	LIST EACH	GRADE	ITEM NO.	LIST EACH
2" Std. Pkg. 25	19,000	A-CRS	53207	\$ 0.84	C-CRS	53207HD	\$ 1.00
		A-MED	53209	\$ 0.74	C-MED	53209HD	\$ 0.88
		A-VF	53211	\$ 0.74	-	-	-
3" Std. Pkg. 25	17,000	A-CRS	53213	\$ 1.61	C-CRS	53213HD	\$ 1.94
		A-MED	53215	\$ 1.42	C-MED	53215HD	\$ 1.69
		A-VF	53217	\$ 1.42	-	-	-
4" Std. Pkg. 25	15,000	A-CRS	53219	\$ 2.25	C-CRS	53219HD	\$ 2.53
		A-MED	53221	\$ 2.00	C-MED	53221HD	\$ 2.37
		A-VF	53223	\$ 2.00	-	-	-
4-1/2" * Std. Pkg. 20	13,000	A-CRS	53224	\$ 2.47	C-CRS	53224HD	\$ 2.89
		A-MED	53224-2	\$ 2.18	C-MED	53224-2HD	\$ 2.63
		A-VF	53224-3	\$ 2.18	-	-	-
		S-SF	53224-S	\$ 2.18	-	-	-
5" * Std. Pkg. 20	10,000	A-CRS	53225	\$ 2.95	C-CRS	53225HD	\$ 3.18
		A-MED	53227	\$ 2.61	C-MED	53227HD	\$ 2.75
		A-VF	53229	\$ 2.61	-	-	-
		S-SF	53229-S	\$ 2.61	-	-	-
7" * Std. Pkg. 10	6,000	A-CRS	53237	\$ 5.11	C-CRS	53237HD	\$ 6.14
		A-MED	53239	\$ 4.47	C-MED	53239HD	\$ 5.01
		A-VF	53241	\$ 4.47	-	-	-
		S-SF	53241-S	\$ 4.47	-	-	-

## GRADE / COLOR

A-CRS = BROWN  
 A-MED = MAROON  
 A-VF = BLUE  
 S-SF = GRAY

C-CRS = BROWN  
 C-MED = MAROON



\* Also stocked with 7/8" arbor hole to fit on resin fiber back-up pads.

\* Also stocked with 3/8" arbor hole for use with back-up pads with centering pin.

# Velcro Disc Holders

These holders feature an extra long "T" hook surface, designed specifically for surface conditioning discs.

Std. Pkg. 1

DIA. X SHANK	MAX RPM	ITEM NO.	LIST EACH
2" x 1/4"	19,000	<b>53902</b>	\$ 10.23
3" x 1/4"	17,000	<b>53903</b>	\$ 12.25
4" x 1/4"	15,000	53904	\$ 14.19
4" x 5/8-11	15,000	<b>53904SH</b>	\$ 13.55
4-1/2" x 5/8-11	13,000	<b>53904Z3</b>	\$ 14.34
5" x 5/16-24	12,000	<b>53905-T</b>	\$ 17.05
5" x 5/8-11	12,000	<b>53905Z1</b>	\$ 15.50
7" x 5/8-11	8,500	<b>53907</b>	\$ 26.09



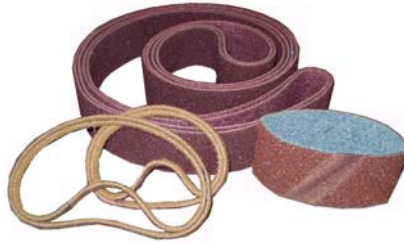
Item numbers in ***Bold Italics*** are popular stock items. Most other items available in 5-7 days.

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# Surface Conditioning Belts

Surface conditioning belts are aggressive, but will not gouge or harm the surface. They can be used on conventional belt machines and air sanders for deburring, surface conditioning, buffing & polishing.



**GRADE / COLOR**  
**A-CRS = BROWN**  
**A-MED = MAROON**  
**A-VF = BLUE**  
**S-SF = GRAY**

SIZE	GRADE	ITEM NO.	LIST EACH
1/2 x 12" * Std. Pkg. 20	A-CRS	535015	\$ 4.05
	A-MED	535025	
	A-VF	535035	
1/2 x 18" * Std. Pkg. 24	A-CRS	<b>53512</b>	\$ 3.63
	A-MED	<b>53513</b>	
	A-VF	<b>53514</b>	
1/2 x 24" * Std. Pkg. 20	A-CRS	<b>53524</b>	\$ 3.82
	A-MED	<b>53525</b>	
	A-VF	<b>53526</b>	
3/4 x 18" * Std. Pkg. 20	A-CRS	<b>53532</b>	\$ 4.18
	A-MED	<b>53533</b>	
	A-VF	<b>53534</b>	
3/4 x 20-1/2" * Std. Pkg. 20	A-CRS	<b>53535</b>	\$ 4.70
	A-MED	<b>53536</b>	
	A-VF	<b>53537</b>	
1 x 30" Std. Pkg. 10	A-CRS	535405	\$ 8.76
	A-MED	535415	
	A-VF	535425	
1 x 42" Std. Pkg. 12	A-CRS	<b>53556</b>	\$ 8.22
	A-MED	<b>53557</b>	
	A-VF	<b>53558</b>	
1-1/2 x 60" Std. Pkg. 10	A-CRS	535705	\$ 18.40
	A-MED	535715	
	A-VF	535725	
2 x 48" Std. Pkg. 6	A-CRS	<b>53660</b>	\$ 13.62
	A-MED	<b>53661</b>	
	A-VF	<b>53662</b>	
2 x 60" Std. Pkg. 6	A-CRS	53668	\$ 15.66
	A-MED	53669	
	A-VF	53670	
2 x 72" Std. Pkg. 6	A-CRS	53676	\$ 19.67
	A-MED	53677	
	A-VF	53678	

SIZE	GRADE	ITEM NO.	LIST EACH
2 x 132" Std. Pkg. 6	A-CRS	53696	\$ 31.83
	A-MED	53697	
	A-VF	53698	
2-1/2 x 60" Std. Pkg. 5	A-CRS	53728	\$ 25.51
	A-MED	<b>53729</b>	
	A-VF	53730	
2-3/4 x 15-1/2" * Std. Pkg. 10	A-CRS	53736	\$ 14.41
	A-MED	53737	
	A-VF	53738	
3 x 10-11/16" * Std. Pkg. 10	A-CRS	53740	\$ 10.75
	A-MED	53741	
	A-VF	53742	
3 x 24" Std. Pkg. 8	A-CRS	53752	\$ 16.65
	A-MED	<b>53753</b>	
	A-VF	<b>53754</b>	
3 x 132" Std. Pkg. 4	A-CRS	53772	\$ 46.97
	A-MED	<b>53773</b>	
	A-VF	53774	
3-1/2 x 15-1/2" * Std. Pkg. 10	A-CRS	<b>53788</b>	\$ 14.87
	A-MED	<b>53789</b>	
	A-VF	<b>53790</b>	
4 x 24" Std. Pkg. 6	A-CRS	<b>53800</b>	\$ 18.75
	A-MED	53801	
	A-VF	53802	
4 x 132" Std. Pkg. 3	A-CRS	53824	\$ 59.78
	A-MED	53825	
	A-VF	53826	
4 x 168" Std. Pkg. 3	A-CRS	53832	\$ 74.70
	A-MED	53833	
	A-VF	53834	
6 x 48" Std. Pkg. 4	A-CRS	<b>53856</b>	\$ 39.48
	A-MED	<b>53857</b>	
	A-VF	<b>53858</b>	

Item numbers in ***Bold Italics*** are popular stock items. All other items available in 5-7 days.

S-SF material is now available at the same price as A-VF.

\* Items noted with an asterisk are made with Premium X-Flex material. This improved material offers better flexibility and has excellent grain retention - resulting in longer life!

All other belts are made with Premium Low Stretch material, resulting in better performance than the typical "Scrim Back" material used by many of our competitors.

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## Surface Conditioning Bands

DIA.	MAX RPM	GRADE	ITEM NO.	LIST EACH
1/2 x 1" Std. Pkg 25	25,000	A-CRS	534939	\$ 2.25
		A-MED	534939-M	\$ 2.18
		A-VF	534939-VF	\$ 2.18
1 x 1" Std. Pkg 25	18,000	A-CRS	534940	\$ 2.83
		A-MED	534941	\$ 2.55
		A-VF	534942	\$ 2.55
1-1/2 x 1-1/2" Std. Pkg 25	10,000	A-CRS	534950	\$ 4.23
		A-MED	534951	\$ 4.11
		A-VF	534952	\$ 4.11
2 x 2" Std. Pkg 25	6,000	A-CRS	534960	\$ 5.14
		A-MED	534961	\$ 4.82
		A-VF	534962	\$ 4.82

For rubber drums, see page 40.



## Surface Conditioning Stars

1/4-20 Threaded Eyelet \*

DIA.	MAX RPM	GRADE	ITEM NO.	LIST EACH
1-1/2" Std. Pkg 50	25,000	A-CRS	55004	\$ 1.81
		A-MED	55005	
		A-VF	55006	
2" * Std. Pkg 50	20,000	A-CRS	55010	\$ 2.27
		A-MED	55011	
		A-VF	55012	
3" * Std. Pkg 25	12,000	A-CRS	55015	\$ 3.66
		A-MED	55016	
		A-VF	55017	
4" * Std. Pkg 25	10,000	A-CRS	55020	\$ 5.59
		A-MED	55021	
		A-VF	55022	

Surface conditioning stars are designed for cleaning and polishing the I.D. of tubing. Effective on stainless steel, aluminum, steel and most other materials, both ferrous & non-ferrous.

Also Available



\* Also available with Type R (Roloc style) button at same price. For eyelet mandrels, see page 36.

## Surface Conditioning Flap Discs

Type 27 Flat

DIA.	MAX RPM	GRADE	ITEM NO.	LIST EACH
4-1/2" x 7/8" Std. Pkg 5	13,300	A-CRS	53250	\$ 11.44
		A-MED	53251	
		A-VF	53252	
4-1/2" x 5/8-11" Std. Pkg 5	13,300	A-CRS	53255	\$ 13.47
		A-MED	53256	
		A-VF	53257	



Note: Surf. Cond. flap discs should be used at lower rpms than coated abrasive discs, this will extend the disc life, improve the finish and reduce heat build-up.

Item numbers in ***Bold Italics*** are popular stock items. Most other items numbers available in 7-10 days.

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