

Surface Conditioning: Quick-Locks

Surface Conditioning discs have a tough reinforced non-woven backing. They are excellent for heavy rust and oxidation removal, deburring, blending machine tool marks and general surface cleaning. Great for removing gasket material.



GRADE / COLOR

A-CRS = BROWN
 A-MED = MAROON
 A-VF = BLUE
 S-SF = GRAY

DIA.	MAX RPM	GRADE	TYPE S ITEM NO.	TYPE R ITEM NO.	LIST EACH
3/4" Std. Pkg. 100	30,000	A-CRS	53434	53467	\$ 0.59
		A-MED	53435	53468	
		A-VF	53436	53469	
1" Std. Pkg. 100	30,000	A-CRS	53437	53470	\$ 0.59
		A-MED	53438	53471	
		A-VF	53439	53472	
1-1/2" Std. Pkg. 100	30,000	A-CRS	53440	53473	\$ 0.67
		A-MED	53441	53474	
		A-VF	53442	53475	
		S-SF	53442-S	53475-S	
2" Std. Pkg. 50	25,000	A-CRS	53443	53476	\$ 0.90
		A-MED	53444	53477	
		A-VF	53445	53478	
		S-SF	53445-S	53478-S	
3" Std. Pkg. 25	18,000	A-CRS	53446	53479	\$ 1.66
		A-MED	53447	53480	
		A-VF	53448	53481	
		S-SF	53448-S	53481-S	



Surface Conditioning: Quick-Locks - "C-HD"

C-HD (Ceramic Heavy Duty) Surface Conditioning discs contain a Ceramic / AO blend. They are much stiffer and more aggressive than conventional surface conditioning discs (shown above).



DIA.	MAX RPM	GRADE	TYPE S ITEM NO.	TYPE R ITEM NO.	LIST EACH
1-1/2" Std. Pkg. 100	30,000	C-CRS	53440-HD	53473-HD	\$ 0.77
		C-MED	53441-HD	53474-HD	\$ 0.77
2" Std. Pkg. 50	25,000	C-CRS	53443-HD	53476-HD	\$ 1.06
		C-MED	53444-HD	53477-HD	\$ 1.03
3" Std. Pkg. 25	18,000	C-CRS	53446-HD	53479-HD	\$ 1.88
		C-MED	53447-HD	53480-HD	\$ 1.77



Item numbers in ***Bold Italics*** are popular stock items. Most other item numbers available in 3-4 days.
 For quick-lock holders, see page 22.

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Flex-N-Finish® Quick-Locks: Finishing

Color: Maroon



DIA.	MAX RPM	GRADE	TYPE S ITEM NO.	TYPE R ITEM NO.	LIST EACH
2" Std. Pkg. 50	12,000	A- MED	53343	53376	\$ 0.83
		A- FINE	53344	53377	\$ 0.78
		A-VF	53345	53378	\$ 0.78
3" Std. Pkg. 25	8,000	A- MED	53346	53379	\$ 1.33
		A- FINE	53347	53380	\$ 1.19
		A-VF	53348	53381	\$ 1.19

For quick-lock holders, see page 22.

Finishing discs provide efficient removal of slight imperfections, light oxidation & other minor defects.

Not designed for stock removal or deburring - Surface Conditioning Discs should be used for these applications. (See pg. 45)



Flex-N-Finish® Quick-Locks: High Strength

Color: Maroon



DIA.	MAX RPM	GRADE	TYPE S ITEM NO.	TYPE R ITEM NO.	LIST EACH
2" Std. Pkg. 50	12,000	A- MED	53384	53390	\$ 1.53
		A- FINE	53385	53391	\$ 1.43
		A-VF	53386	53392	\$ 1.43
3" Std. Pkg. 25	8,000	A- MED	53387	53393	\$ 2.23
		A- FINE	53388	53394	\$ 2.07
		A-VF	53389	53395	\$ 2.07

For quick-lock holders, see page 22.

High strength fibers combined with high grain content make these durable discs ideal for deburring or final finishing work.



Flex-N-Finish® Cross Buffs: High Strength

Color: Maroon 1/4-20 Threaded Eyelet

DIA.	MAX RPM	GRADE	ITEM NO.	LIST EACH
1-1/2" Std. Pkg. 50 2-PLY	20,000	A- MED	56006	\$ 2.71
		A- FINE	56007	
		A-VF	56008	
2" Std. Pkg. 50 2-PLY	12,000	A- MED	56011	\$ 3.03
		A- FINE	56012	
		A-VF	56013	
3" Std. Pkg. 25 2-PLY	8,000	A- MED	56016	\$ 3.99
		A- FINE	56017	
		A-VF	56018	
1/4-20 x 3" OAL EYELET MANDREL			50330	\$ 3.70

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High Strength cross buffs are ideal for ID polishing of tubes & cylindrical parts. Very conformable to fit in tight areas. Open construction reduces loading & leaves a matte finish.



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XL Unitized Quick-Lock Discs



DIA. / THICK.	GRADE	MAX RPM	TYPE R ITEM NO.	LIST EACH
2" x 1/4" Std. Pkg. 10	2SVF **	22,100	544591	\$ 4.87
	2AM	22,100	544600	\$ 4.08
	2SF	22,100	544602	\$ 4.05
	6AM	22,100	544604	\$ 5.06
3" x 1/4" Std. Pkg. 10	2SVF **	15,100	544611	\$ 7.91
	2AM	15,100	544612	\$ 6.83
	2SF	15,100	544614	\$ 6.91
	6AM	15,100	544616	\$ 8.66
	8AC	15,100	544622	\$ 9.46



** 2SVF **Green Final Polish** wheels do not require polishing compound. They provide a soft, cushioned control and will not alter part geometry. They will leave a bright mirror-like finish on stainless steel and many other metals.

Cotton Fiber "MX" Wheels

GFX Bond (white): Flexible latex bond. Soft bond for light deburring, blending and finishing. Blend and finish in one operation.

MTX Resin Bond (brown): Hard bond for light to medium stock removal.



Std. Pkg. 10

SIZE D x W x A	GFX			MAX RPM	MTX	MAX RPM	LIST EACH
	A54	A80	A120		A54		
2 x 1/8 x 1/4	549861	549862	549863	18,145	549865	27,120	\$ 4.57
2 x 1/4 x 1/4	549871	549872	549873	18,145	549875	27,120	\$ 7.60
3 x 1/8 x 1/4	549901	549902	549903	12,095	549905	18,050	\$ 6.93
3 x 1/8 x 3/8	549911	549912	549913	12,095	549915	18,050	\$ 6.93
3 x 1/4 x 1/4	549921	549922	549923	12,095	549925	18,050	\$ 11.14
3 x 1/4 x 3/8	549931	549932	549933	12,095	549935	18,050	\$ 11.14
4 x 1/8 x 3/8	549951	549952	549953	9,075	549955	13,560	\$ 9.97
4 x 1/4 x 3/8	549971	549972	549973	9,075	549975	13,560	\$ 15.79

Other sizes, grades and arbor holes available. Call for price and availability.

"MX" Mounted Points are also available.

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Flex-N-Strip® Products

BLACK: General Purpose

RED: Extra Rigid & Faster Cutting

Flex-N-Strip products are made from super strong nylon fibers and Coarse S/C grain. Excellent for cleaning welds, removing rust, paint and coatings. ***A safer alternative than wire brushes.***

Discs w/Arbor Holes

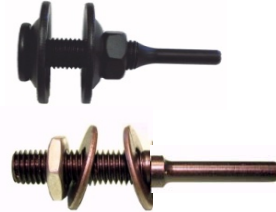
Std. Pkg. 10

			BLACK		RED	
SIZE DIA. x AH	MAX RPM	OPTIMUM RPM	ITEM NO.	LIST EACH	ITEM NO.	LIST EACH
3 x 1/2"	10,000	6,000	57001	\$ 4.61	57001-R	\$ 6.45
4 x 1/2"	6,000	3,600	57003	\$ 4.89	57003-R	\$ 6.85
6 x 1/2"	4,000	2,400	57005	\$ 8.16	57005-R	\$ 11.47
8 x 1/2"	3,000	1,800	57007	\$ 13.95	57007-R	\$ 19.58



Flex-N-Strip Disc Mandrels

Mandrel Number	FITS HOLE	MAX WIDTH	SH DIA.	LIST EACH
Mandrel #5050	1/2"	1/2"	1/4"	\$ 3.57
For use with a single disc (Approx. 1/2" thick)				
Mandrel #5100	1/2"	1"	1/4"	\$ 5.59
For use with 2 discs (Approx. 1" thick)				



Type 27 Wheels

Std. Pkg. 5

			BLACK		RED	
SIZE DIA. x AH	MAX RPM	OPTIMUM RPM	ITEM NO.	LIST EACH	ITEM NO.	LIST EACH
4-1/2 x 7/8"	11,500	3,000	57041	\$ 10.26	57041-R	\$ 12.22
7 x 7/8"	6,500	2,000	57042	\$ 16.55	57042-R	\$ 20.36

Also available with 5/8-11 Hub



Type "R" Quick-Lock Discs

Std. Pkg. 10

			BLACK		RED	
DIA.	MAX RPM	OPTIMUM RPM	ITEM NO.	LIST EACH	ITEM NO.	LIST EACH
2"	12,000	7,000	57050	\$ 2.80	57050-R	\$ 3.90
3"	8,500	5,000	57051	\$ 4.76	57051-R	\$ 6.87



Item numbers in ***Bold Italics*** are popular stock items.

All other items available in 3-4 days. For quick-lock holders, see page 30.

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