

# Material Descriptions

## A/O CLOTH

<b>AO/J STANDARD</b>	<b>R350</b>	<b>Grit range 60 - 400</b>	<b>Closed Coat</b>
Aluminum oxide, J-wt. 65/35 Poly/Cotton: A highly flexible product for use on aluminum, die-cast, carbon steel and other metalworking applications.			
<b>AO/J PREMIUM</b>	<b>KAF</b>	<b>Grit range 60 - 400</b>	<b>Closed Coat</b>
Aluminum oxide, J-wt. 100% Egyptian Cotton: A moderately flexible product for use on most metal applications, also good on hard woods.			
<b>AO/J PLUS GRINDING AID</b>	<b>KA537</b>	<b>Grit range 60 - 400</b>	<b>Closed Coat</b>
Blue Fired Aluminum oxide, J-Flex 100% Egyptian Cotton: A highly flexible product with a grinding aid for high performance applications. Great on stainless steel & other highly alloyed materials. Also good on hard woods.			
<b>AO/X STANDARD</b>	<b>XA911 / R145</b>	<b>Grit range 24 - 400</b>	<b>Closed Coat</b>
Aluminum oxide, X-wt. 65/35 Poly/Cotton: The backing, a Polyester/Cotton blend is very durable. This is our most popular X-wt. product, used primarily for narrow belts. Good general-purpose material for most metal applications. Can be use wet, but not in fully submersed applications.			
<b>AO/X OPEN COAT</b>	<b>K35</b>	<b>Grit range 24 - 320</b>	<b>Open Coat</b>
Aluminum oxide, X-wt. Cotton: Good general-purpose material for most wood applications. Good for portable belts, edge sanders and stroke sanders. Dry use only. Not as durable as W-25 but is less expensive.			
<b>AO/Y STANDARD</b>	<b>R192</b>	<b>Grit range 24 - 600</b>	<b>Closed Coat</b>
Aluminum oxide, X/Y wt. 65-35 Poly/Cotton: (Y-wt. for 120 grit & coarser. X-wt. for 150 grit & finer.) Includes a grinding aid to help reduce heat. For high tensile steel, stainless steel, titanium & other heat sensitive material. Dry use only. Good for both narrow & wide belts.			
<b>AO/Y PREMIUM POLY</b>	<b>P355</b>	<b>Grit range 24 - 120</b>	<b>Closed Coat</b>
Aluminum oxide, Y-wt. Poly: This heavy duty, long life product is great for foundry applications: aluminum, carbon steel and stainless steel. Can be used wet or dry. Great edge-wear resistance. Good for both narrow & wide belts.			
<b>AO/Y OP WASHABLE/OC</b>	<b>W25</b>	<b>Grit range 24 - 320</b>	<b>Open Coat</b>
Aluminum oxide, Y-wt. Poly: This product is the Original "Washable Belt". Very popular for flat sanding. Can be used at high speed. Very durable. Can be used wet or dry. Good for both narrow & wide belts.			

## S/C CLOTH

<b>SC/X STANDARD</b>	<b>R544</b>	<b>Grit range 60 - 400</b>	<b>Closed Coat</b>
Silicon Carbide, X-wt. Poly: For dry sanding of glass, cement, ceramic, non-ferrous metal, titanium and stainless steel. Good for both narrow & wide belts.			
<b>SC/Y STANDARD W/P</b>	<b>S181</b>	<b>Grit range 24 - 600</b>	<b>Closed Coat</b>
Silicon Carbide, Y-wt. Poly: For wet or dry sanding of glass, cement, ceramic, non-ferrous metal, titanium and stainless steel. Good for both narrow & wide belts.			

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# Material Descriptions – Cont’d.

## Z/A CLOTH

<b>ZA/Y STANDARD</b>	<b>R205</b>	<b>Grit range 24 - 120</b>	<b>Closed Coat</b>
Zirconia Alumina, Y-wt. Poly: Our most popular Zirc product. Great for most materials. Requires heavy pressure! Can be used wet or dry. Very durable. Good for both narrow & wide belts.			
<b>ZA/Y PLUS GRINDING AID</b>	<b>R203</b>	<b>Grit range 24 - 120</b>	<b>Closed Coat</b>
Zirconia Alumina, Y-wt. Poly: Similar to R205 with the added benefit of dual grinding aids, for use in severe grinding applications. Requires heavy pressure! This is the best of all Zirconia Products! Very cool cutting & long life. Great for stainless steel, alloy & aluminum applications. Dry use only. Very durable. Good for both narrow & wide belts.			

## CERAMIC CLOTH

<b>CA/X STANDARD</b>	<b>SK750</b>	<b>Grit range 24 - 120</b>	<b>Closed Coat</b>
Ceramic, Heavy X-wt. Poly: Our newest high performance product, good for moderate to heavy pressure applications. Great for most materials. Can be used wet or dry. Very durable. Good for both narrow & wide belts.			
<b>CA/X PLUS GRINDING AID</b>	<b>SK840</b>	<b>Grit range 24 - 120</b>	<b>Closed Coat</b>
Ceramic, Heavy X-wt. Poly: Our newest high performance product with a grinding aid, good for moderate to heavy pressure applications. Great for most materials. Dry use only. Very durable. Good for both narrow & wide belts.			

## RESIN FIBER DISCS

<b>AO PREMIUM</b>	<b>Grit range 16 - 120</b>	<b>Closed Coat</b>
Our premium AO disc features a heavy fiber backing and a premium, fast cutting grain. The advanced bonding formulation promotes cool grinding action, extending disc life.		
<b>AO “PC”</b>	<b>Grit range 16 - 120</b>	<b>Closed Coat</b>
Our general purpose AO disc provides overall economy with good performance. They contain no “Halogen” producing grinding additives. Good for general purpose work on most materials.		
<b>ZIRC PREMIUM</b>	<b>Grit range 16 - 80</b>	<b>Closed Coat</b>
Our premium ZA discs feature a heavy fiber backing and a fast cutting, self-sharpening grain with an improved resin system for better grain retention. The advanced bonding formulation promotes cool grinding action.		
<b>ZIRC “PC”</b>	<b>Grit range 16 - 80</b>	<b>Closed Coat</b>
Our general purpose ZA discs provide the right combination of reliable quality with low price. Zirc is the better choice for aggressive grinding on most materials.		
<b>CERAMIC C.S.</b>	<b>Grit range 24 - 80</b>	<b>Closed Coat</b>
Our “SG Ceramic” discs provide the ultimate performance on carbon steel and many other metals where they provide the fastest cut rate & longest life. The “Top Sized” grinding aid prevents heat build-up and reduces loading.		
<b>CERAMIC S.S.</b>	<b>Grit range 24 - 80</b>	<b>Closed Coat</b>
Our “Ceramic / AO Blend” discs provide the ultimate performance on stainless steel and many other exotic metals where they provide the fastest cut rate & longest life. The “Top Sized” grinding aid prevents heat build-up and reduces loading.		

# Narrow Cloth Belts

## AO/X Standard



SIZE	STD. PKG.	GRIT / LIST EACH							
		120 & F	100	80	60	50	40	36	24
1/4 x 18	50	<b>700491</b>	700490	70049	<b>70048</b>	70047	70046	70046-02	70046-01
		\$0.71	\$0.71	\$0.72	\$0.73	\$0.74	\$0.75	\$0.76	\$0.78
3/8 x 13	50	70062	70061	<b>70060</b>	<b>70059</b>	<b>70058-04</b>	70058-03	70058-02	70058-01
		\$0.66	\$0.66	\$0.66	\$0.67	\$0.67	\$0.68	\$0.69	\$0.70
1/2 x 12	50	<b>70078</b>	70077	70076	70075	70074	<b>70073</b>	70072	70071
		\$0.66	\$0.66	\$0.66	\$0.67	\$0.67	\$0.68	\$0.69	\$0.70
1/2 x 18	50	700811-08	700811-07	<b>700811-06</b>	<b>700811-05</b>	700811-04	700811-03	700811-02	700811-01
		\$0.71	\$0.71	\$0.72	\$0.73	\$0.74	\$0.75	\$0.76	\$0.78
1/2 x 24	50	<b>70090</b>	70089	<b>70088</b>	<b>70087</b>	70086	<b>70085</b>	<b>70084</b>	70083
		\$0.75	\$0.75	\$0.76	\$0.78	\$0.79	\$0.80	\$0.81	\$0.83
3/4 x 18	50	<b>70125-08</b>	70125-07	<b>70124</b>	<b>70123</b>	70122	<b>70121</b>	70120	70119
		\$0.79	\$0.79	\$0.80	\$0.82	\$0.83	\$0.84	\$0.86	\$0.90
3/4 x 20-1/2	50	70132	70131	<b>70130</b>	<b>70129</b>	70128	<b>70127</b>	<b>70126</b>	70126-01
		\$0.79	\$0.79	\$0.80	\$0.82	\$0.83	\$0.84	\$0.86	\$0.90
1 x 12	50	70156	70155	70154	70153	70152	70151	70150	70149
		\$0.94	\$0.94	\$0.80	\$0.96	\$0.97	\$0.98	\$1.00	\$1.02
1 x 21	50	70159-08	70159-07	70159-06	70159-05	70159-04	70159-03	70159-02	70159-01
		\$1.05	\$1.05	\$0.91	\$1.09	\$0.94	\$1.12	\$1.15	\$1.20
1 x 30	50	<b>701608</b>	701607	<b>701606</b>	<b>701605</b>	701604	701603	<b>701602</b>	701601
		\$1.09	\$1.09	\$0.95	\$1.14	\$1.16	\$1.19	\$1.22	\$1.29
1 x 42	50	<b>70168</b>	<b>70167</b>	<b>70166</b>	<b>70165</b>	70164	70163	70162	70161
		\$1.23	\$1.23	\$1.25	\$1.29	\$1.33	\$1.37	\$1.41	\$1.50
1 x 60	50	70182	70181	70180	70179	70178	70177-03	70177-02	70177-01
		\$2.01	\$2.01	\$2.05	\$2.14	\$2.21	\$2.28	\$2.36	\$2.56
1 x 132	10	70190-08	70190-07	70190-06	70190-05	70190-04	70190-03	70190-02	70190-01
		\$3.16	\$3.16	\$3.25	\$3.46	\$3.61	\$3.77	\$3.98	\$4.37
1-1/8 x 21	50	70208	70207	70206	70205	70204	70203	70202	70201
		\$1.46	\$1.46	\$1.48	\$1.51	\$1.54	\$1.58	\$1.62	\$1.70
1-1/2 x 18-15/16	10	70243	70242	70241	70240	70239	70238	70237	70236
		\$1.46	\$1.46	\$1.27	\$1.52	\$1.56	\$1.59	\$1.62	\$1.71

Item numbers in ***Bold Italics*** are popular stock items. Most other item numbers available in 5-7 days.

Use these multipliers to derive the list price for materials other than AO/X Standard.

Use These Multipliers For **Narrow Belts Only!**

GRAIN / BACK.	DESC. / PART # EXT.	GRADE	MULT.	GRAIN / BACK.	DESC. / PART # EXT.	GRADE	MULT.
AO/J	STANDARD (-J)	R350	1.08	AO/Y OP	WASHABLE / OC (-4W)	W25	1.10
AO/J	PREMIUM (-J2)	KAF	1.25	SC/X	STANDARD (-SX)	R544	1.00
AO/J +	PREM PLUS G.A. (-J3)	KA537	1.47				
AO/X	STANDARD	XA911	1.00	SC/Y	STANDARD W/P (-S)	S181	1.20
AO/X OP	OPEN COAT (-4)	K35	1.00	ZA/Y	STANDARD (-Z)	R205	1.67
AO/X +	PREM PLUS G.A. (-X3)	3AX	1.47	ZA/Y +	PREM PLUS G.A. (-Z3)	R203	1.91
AO/Y	STANDARD (-Y)	R192	1.15	CA/X	STANDARD (-C)	SK750	2.35
AO/Y	PREMIUM POLY (-PM)	P355	1.20	CA/X +	PREM PLUS G.A. (-C3)	SK840	2.50

Grain abbreviations: AO = Aluminum Oxide, SC = Silicon Carbide, ZA = Zirconia Alumina, CA = Ceramic Blend

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# Narrow Cloth Belts - Cont'd.

AO/X Standard



SIZE	STD. PKG.	GRIT / LIST EACH							
		120 & F	100	80	60	50	40	36	24
1-1/2 x 60	10	70252	70251	<b>70250</b>	<b>70249</b>	70248	70247	70246	70245
		\$2.44	\$2.04	\$2.52	\$2.64	\$2.75	\$2.87	\$2.95	\$3.26
1-1/2 x 72	10	70264	70263	<b>70262</b>	70261	70260	70259	70258	70257
		\$2.72	\$2.27	\$2.81	\$2.96	\$3.10	\$3.24	\$3.33	\$3.71
1-1/2 x 132	10	702661-08	702661-07	702661-06	702661-05	702661-04	702661-03	702661-02	702661-01
		\$4.12	\$3.43	\$4.29	\$4.55	\$4.80	\$5.06	\$5.24	\$5.93
2 x 18-15/16	10	70267-08	70267-07	<b>70267-06</b>	70267-05	70267-04	<b>70267-03</b>	70267-02	70267-01
		\$1.59	\$1.33	\$1.63	\$1.68	\$1.71	\$1.76	\$1.82	\$1.93
2 x 30	10	70268-08	70268-07	70268-06	70268-05	70268-04	70268-03	70268-02	70268-01
		\$1.97	\$1.64	\$2.02	\$2.10	\$2.17	\$2.24	\$2.33	\$2.52
2 x 36	10	70282	70281	70280	70279	70278	70277	70276	70275
		\$2.15	\$1.79	\$2.22	\$2.31	\$2.42	\$2.48	\$2.59	\$2.82
2 x 42	10	70300	70299	70298	70297	70296	70295	70294	70293
		\$2.34	\$1.95	\$2.41	\$2.52	\$2.61	\$2.72	\$2.84	\$3.10
2 x 45	10	70312	70311	70310	70309	70308	70307	70306	70305
		\$2.43	\$2.03	\$2.51	\$2.63	\$2.72	\$2.84	\$2.97	\$3.26
2 x 48	10	<b>70324</b>	70323	<b>70322</b>	<b>70321</b>	70320	70319	<b>70318</b>	70317
		\$2.52	\$2.52	\$2.60	\$2.73	\$2.84	\$2.96	\$3.10	\$3.40
2 x 60	10	70336	70335	<b>70334</b>	<b>70333</b>	70332	70331	70330	70329
		\$2.89	\$2.41	\$2.99	\$3.15	\$3.29	\$3.44	\$3.62	\$3.99
2 x 72	10	70348	70347	70346	70345	70344	70343	70342	70341
		\$3.26	\$2.72	\$3.38	\$3.57	\$3.74	\$3.45	\$4.14	\$4.58
2 x 90	10	70366	70365	70364	70363	70362	70361	70360	70359
		\$3.81	\$3.18	\$3.97	\$4.21	\$4.41	\$4.64	\$4.91	\$5.47
2 x 96	10	70370-08	70370-07	70370-06	70370-05	70370-04	70370-03	70370-02	70370-01
		\$4.00	\$3.34	\$4.16	\$4.42	\$4.63	\$4.88	\$5.17	\$5.76
2 x 132	10	70384	70383	70382	70381	70380	70379	70378	70377
		\$5.11	\$4.26	\$5.33	\$5.67	\$5.98	\$6.32	\$6.71	\$7.53
2-1/2 x 48	10	70432	70431	70430	<b>70429</b>	70428	70427	70426	70425
		\$3.13	\$2.61	\$3.24	\$3.40	\$3.54	\$3.70	\$3.87	\$4.23
2-1/2 x 60	10	70444	70443	70442	<b>70441</b>	70440	70439	<b>70438</b>	70437
		\$3.59	\$2.99	\$3.73	\$3.92	\$4.10	\$4.30	\$4.52	\$4.97
2-3/4 x 15-1/2	10	70458-08	70458-07	70458-06	70458-05	70458-04	70458-03	70458-02	70458-01
		\$2.29	\$1.91	\$2.33	\$2.39	\$2.45	\$2.52	\$2.59	\$2.74
3 x 18	10	70516	70515	70514	70513	70512	70511	70510	70509
		\$1.78	\$1.49	\$1.82	\$1.87	\$1.92	\$1.98	\$2.04	\$2.16
3 x 21	10	70528	70527	<b>70526</b>	70525	70524	70523	70522	70521
		\$1.89	\$1.57	\$1.93	\$1.99	\$2.05	\$2.11	\$2.18	\$2.33
3 x 24	10	<b>70552</b>	70551	<b>70550</b>	<b>70549</b>	70548	70547	70546	70545
		\$1.99	\$1.66	\$2.03	\$2.11	\$2.17	\$2.24	\$2.33	\$2.49
3 x 48	10	70556-08	70556-07	70556-06	70556-05	70556-04	70556-03	70556-02	70556-01
		\$3.74	\$3.12	\$3.86	\$4.05	\$4.23	\$4.42	\$4.64	\$5.08
3 x 72	10	70564	70563	70562	70561	70560	70559	70558	70557
		\$4.82	\$4.02	\$5.01	\$5.30	\$5.56	\$5.85	\$6.17	\$6.83
3 x 79	10	70574	70573	70572	70571	705701-04	705701-03	705701-02	705701-01
		\$5.14	\$4.29	\$5.35	\$5.66	\$5.95	\$6.26	\$6.62	\$7.35

Use the multipliers on page 8 to derive the list price for materials other than AO/X Standard.

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# Narrow Cloth Belts - Cont'd.

AO/X Standard



SIZE	STD. PKG.	GRIT / LIST EACH							
		120 & F	100	80	60	50	40	36	24
3 x 90	10	70589	70588	70587	70586	70585	70584	70582	70581
		\$5.64	\$5.64	\$5.87	\$6.22	\$6.55	\$6.91	\$7.32	\$8.15
3 x 132	10	70648	70647	<b>70646</b>	<b>70645</b>	70644	70643	<b>70642</b>	70641
		\$7.54	\$7.54	\$7.88	\$8.40	\$8.88	\$9.41	\$10.01	\$11.23
3-1/2 x 15-1/2	10	70696	70695	<b>70694</b>	<b>70693</b>	70692	70691	<b>70690</b>	70689
		\$2.65	\$2.65	\$2.69	\$2.76	\$2.83	\$2.90	\$2.98	\$3.15
4 x 21	10	70720	70719	70718	70717	70716	70715	70714	70713
		\$2.51	\$2.51	\$2.57	\$2.65	\$2.73	\$2.81	\$2.90	\$3.09
4 x 24	10	70744	70743	70742	<b>70741</b>	70740	<b>70739</b>	70738	70737
		\$2.65	\$2.65	\$2.71	\$2.80	\$2.89	\$2.98	\$3.09	\$3.31
4 x 36	10	70768	70767	<b>70766</b>	<b>70765</b>	70764	70763	70762	70761
		\$4.25	\$4.25	\$4.38	\$4.57	\$4.75	\$4.92	\$5.15	\$5.58
4 x 54	10	70792	70791	70790	70789	70788	70787	70786	70785
		\$5.33	\$5.33	\$5.53	\$5.80	\$6.08	\$6.34	\$6.68	\$7.32
4 x 60	10	70796-08	70796-07	70796-06	70795	70794-04	70794	70793	70793-01
		\$5.69	\$5.69	\$5.91	\$6.22	\$6.52	\$6.81	\$7.19	\$7.90
4 x 84	10	70801-08	70801-07	70801-06	70801-05	70801-04	70801-03	70801-02	70801-01
		\$7.13	\$7.13	\$7.44	\$7.87	\$8.29	\$8.70	\$9.22	\$10.23
4 x 90	10	70808	70807	70806	70805	70804	70803	70802	70801
		\$7.48	\$7.48	\$7.82	\$8.28	\$8.73	\$9.17	\$9.73	\$10.81
4 x 106	10	70831	70830	70829	70828	70827	70826	70825	70824
		\$8.44	\$8.44	\$8.85	\$9.38	\$9.92	\$10.43	\$11.09	\$12.36
4 x 118	10	70868	70867	70866	70865	70864	70863	70862	70861
		\$9.16	\$9.16	\$9.61	\$10.21	\$10.80	\$11.38	\$12.11	\$13.53
4 x 132	10	70888	70887	70886	70885	70884	70883	70882	70881
		\$10.00	\$10.00	\$10.50	\$11.17	\$11.84	\$12.48	\$13.30	\$14.88
4 x 168	10	70924	70923	70922	70921	70920	70919	70918	70917
		\$12.16	\$12.16	\$12.80	\$13.65	\$14.49	\$15.31	\$18.20	\$18.37
6 x 48	10	<b>70996</b>	<b>70995</b>	<b>70994</b>	<b>70993</b>	<b>70992</b>	<b>70991</b>	<b>70990</b>	<b>70989</b>
		\$7.43	\$7.43	\$7.68	\$8.06	\$8.41	\$8.79	\$9.21	\$10.08
6 x 60	10	71032	71031	71030	71029	71028	71027	71026	71025
		\$8.50	\$8.50	\$8.82	\$9.29	\$9.73	\$10.20	\$10.73	\$11.82
6 x 132	10	71039	71038	71037	71036-05	71036-04	71036-03	71036-02	71036-01
		\$14.95	\$14.95	\$15.65	\$16.69	\$17.65	\$18.68	\$19.85	\$22.24
6 x 168	10	71068	71067	71066	71065	71064	71063	71062	71061
		\$18.17	\$18.17	\$19.07	\$20.38	\$21.61	\$22.92	\$24.41	\$27.45
6 x 300	10	710730-08	710730-07	710730-06	710730-05	710730-04	710730-03	710730-02	710730-01
		\$29.99	\$29.99	\$31.59	\$33.94	\$36.12	\$38.47	\$41.13	\$46.56
7 x 164	10	710771-08	710771-07	710771-06	710771-05	710771-04	710771-03	710771-02	710771-01
		\$20.78	\$20.78	\$21.73	\$23.29	\$24.65	\$26.16	\$27.90	\$31.32
8 x 60	10	71080-08	71080-07	71080-06	71080-05	71080-04	71080-03	71080-02	71080-01
		\$11.33	\$11.33	\$11.74	\$12.37	\$12.94	\$13.57	\$14.30	\$15.74
8 x 107	10	71092	71091	71090	71089	71088	71087	71086	71085
		\$16.93	\$16.93	\$17.65	\$18.78	\$19.80	\$20.92	\$22.22	\$24.79
10 x 70-1/2	10	71212	71211	71210	71209	71208	71207	71206	71205
		\$15.68	\$15.68	\$16.30	\$17.22	\$18.08	\$18.99	\$20.04	\$22.18

Use the multipliers on page 8 to derive the list price for materials other than AO/X Standard.

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# Narrow Belt Computation Table

To get the list price per belt for sizes not shown on previous pages:

1) Multiply the list price times the length of the belt (in inches). Round up fractional lengths and intermediate widths to the next full size.

2) Add the joining charge.

3) Multiply the results by the material multiplier.



WIDTH INCHES	STD. PKG.	100 & F	80	60	50	40	36	24	JOINING CHARGE	WIDTH INCHES
1/4	50	0.0045	0.0049	0.0052	0.0056	0.0059	0.0063	0.0069	0.7828	1/4
3/8	50	0.0066	0.0069	0.0075	0.0079	0.0084	0.0091	0.0103	0.7828	3/8
1/2	50	0.0085	0.0092	0.0098	0.0105	0.0111	0.0118	0.0131	0.7828	1/2
5/8	50	0.0105	0.0111	0.0118	0.0124	0.0134	0.0144	0.0163	0.7828	5/8
3/4	50	0.0124	0.0131	0.0141	0.0148	0.0157	0.0171	0.0193	0.7828	3/4
1	50	0.0160	0.0167	0.0183	0.0194	0.0207	0.0223	0.0252	1.0436	1
1-1/4	50	0.0197	0.0207	0.0223	0.0238	0.0255	0.0275	0.0312	1.0436	1-1/4
1-1/2	10	0.0233	0.0246	0.0266	0.0285	0.0305	0.0318	0.0370	1.0436	1-1/2
1-3/4	10	0.0268	0.0285	0.0308	0.0331	0.0351	0.0380	0.0433	1.0436	1-3/4
2	10	0.0308	0.0325	0.0351	0.0374	0.0400	0.0429	0.0492	1.0436	2
2-1/4	10	0.0344	0.0364	0.0393	0.0419	0.0449	0.0481	0.0551	1.3049	2-1/4
2-1/2	10	0.0380	0.0403	0.0436	0.0466	0.0499	0.0535	0.0610	1.3049	2-1/2
3	10	0.0452	0.0478	0.0518	0.0554	0.0594	0.0640	0.0732	1.5656	3
3-1/2	10	0.0528	0.0558	0.0603	0.0647	0.0692	0.0746	0.0850	1.8282	3-1/2
4	10	0.0600	0.0638	0.0688	0.0739	0.0784	0.0850	0.0969	2.0877	4
4-1/2	10	0.0676	0.0716	0.0775	0.0827	0.0886	0.0955	0.1090	2.3484	4-1/2
5	10	0.0748	0.0791	0.0860	0.0919	0.0985	0.1060	0.1211	2.6092	5
6	10	0.0895	0.0949	0.1027	0.1100	0.1178	0.1267	0.1448	3.1307	6
7	10	0.1044	0.1102	0.1197	0.1280	0.1372	0.1478	0.1687	3.6527	7
8	10	0.1192	0.1260	0.1365	0.1461	0.1566	0.1687	0.1927	4.1748	8
9	10	0.1336	0.1415	0.1536	0.1642	0.1760	0.1894	0.2167	4.6969	9
10	10	0.1434	0.1572	0.1703	0.1824	0.1953	0.2103	0.2407	5.2184	10
11	10	0.1632	0.1727	0.1875	0.2005	0.2147	0.2314	0.2646	5.7405	11
12	10	0.1698	0.1788	0.1949	0.2087	0.2235	0.2410	0.2755	6.2619	12

Use the following multipliers for Narrow Belts Only! (12" & narrower)

GRAIN	DESCRIPTION / PART # EXT.	GRADE	MULT.	GRAIN	DESC. / PART # EXT.	GRADE	MULT.
AO/J	STANDARD (-J)	R350	1.08	SC/X	STANDARD (-SX)	R544	1.00
AO/J	PREMIUM (-J2)	KAF	1.25	SC/Y	STANDARD W/P (-S)	S181	1.20
AO/J +	PREM PLUS G. A. (-J3)	KA537	1.47				
AO/X	STANDARD	XA911	1.00	ZA/Y	STANDARD W/P (-Z)	R205	1.67
AO/X OC	OPEN COAT (-4)	K35	1.00	ZA/Y +	PREM PLUS G. A. (-Z3)	R203	1.91
AO/Y	STANDARD (-Y)	R192	1.15				
AO/Y	PREMIUM POLY W/P (-PM)	P355	1.20	CA/X	STANDARD W/P (-C)	SK750	2.35
AO/Y OP	WASHABLE / OC (-4W)	W25	1.10	CA/X +	PREM PLUS G. A. (-C3)	SK840	2.50

Grain abbreviations: AO = Aluminum Oxide, SC = Silicon Carbide, ZA = Zirconia Alumina, CA = Ceramic Blend

Abbreviations: OC = Open Coat, W/P = Waterproof, G. A. = Grinding Aid

## BELT CLEANING STICKS



SIZE	ITEM NO.	LIST EACH
1-1/2 x 1-1/2 x 8	68026	\$ 7.56
2 x 2 x 12	68027	\$ 14.67

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# Wide Cloth Belts

AO/X Standard



STD. PKG: 24-60 Grit - 3/Box

80 Grit & Finer - 5/Box

SIZE	GRIT / LIST EACH						
	100 & F	80	60	50	40	36	24
25 x 60	72157	72156	72155	72154	72153	72152	72151
	\$33.09	\$34.30	\$36.14	\$37.79	\$39.62	\$41.68	\$45.90
36 x 75	72234	72233	72232	72231	72230	72229	72228
	\$55.04	\$57.21	\$60.55	\$63.50	\$66.79	\$70.54	\$78.09
37 x 60	72286	72285	72284	72283	72282	72281	72280
	\$48.98	\$50.75	\$53.48	\$55.92	\$58.65	\$61.71	\$67.91
37 x 75	72309	72308	72307	72306	72305	72304	72303
	\$56.58	\$58.80	\$62.22	\$65.26	\$68.64	\$72.49	\$80.26
50 x 75	72391-07	72391-06	72391-05	72391-04	72391-03	72391-02	72391-01
	\$76.46	\$79.46	\$84.07	\$88.22	\$92.75	\$97.98	\$108.47
50 x 103	72397	72396	72395	72394	72393	72392	72392-01
	\$95.63	\$99.74	\$106.11	\$111.75	\$118.01	\$125.18	\$139.59
52 x 75	72442	72441	72440	72439	72438	72437	72436
	\$79.52	\$82.62	\$76.52	\$91.73	\$96.47	\$101.89	\$112.81
52 x 103	72453	72452	72451	72450	72449	72448	72447
	\$99.45	\$92.05	\$110.35	\$116.24	\$122.73	\$130.19	\$145.17

Other sizes available upon request.

Use these multipliers to derive the list price for materials other than AO/X Standard.

Use These Multipliers For Wide Belts Only!

GRAIN/BACK.	DESC. / PART # EXT.	GRADE	MULTIPLIER	MATERIAL	TYPE	GRADE	MULTIPLIER
AO/F	ANTI-STAT. OC PAPER (-F)	B317	0.62	SC/X	STANDARD (-SX)	R544	1.00
AO/X	STANDARD	R145	1.00	SC/Y	STANDARD W/P (-S)	S181	1.13
AO/X OP	OPEN COAT (-4)	K35	1.00	ZAY	STANDARD (-Z)	R205	1.46
AO/Y	STANDARD (-Y)	R192	1.10	ZAY +	PREM PLUS G.A. (-Z3)	R203	1.62
AO/Y	PREMIUM POLY (-PM)	P355	1.14	CA/X	STANDARD (-C)	SK750	2.50
AO/Y OP	WASHABLE / OC (-4W)	W25	1.07	CA/X +	PREM PLUS G.A. (-C3)	SK840	2.50

# Pump Sleeves

K35F AO/J Open Coat



SIZE	GRIT	ITEM NO.	LIST EACH	SIZE	GRIT	ITEM NO.	LIST EACH
9" x 7-15/32" Std. Pkg. 10 (2" x 9" Long)	60	69908	\$ 2.83	9" x 20" Std. Pkg. 10 (6" x 9" Long)	60	69944	\$ 5.30
	80	69909	\$ 2.40		80	69945	\$ 5.08
	120	69911	\$ 2.29		120	69947	\$ 4.99
	180	69913	\$ 2.29		180	69949	\$ 4.99
9" x 10-5/8" Std. Pkg. 10 (3" x 9" Long)	60	69920	\$ 4.02	9" x 26-5/16" Std. Pkg. 10 (8" x 9" Long)	60	69956	\$ 6.33
	80	69921	\$ 3.40		80	69957	\$ 6.07
	120	69923	\$ 3.21		120	69959	\$ 5.63
	180	69925	\$ 3.21		180	69961	\$ 5.63
9" x 13-3/4" Std. Pkg. 10 (4" x 9" Long)	60	69932	\$ 5.20				
	80	69933	\$ 4.42				
	120	69935	\$ 4.18				
	180	69937	\$ 4.18				

Item numbers in **bold italics** are popular stock items. Most other item numbers available in 5-7 day

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# Wide Belt Computation Table



To get the list price per belt for sizes not shown on previous pages:

- 1) Multiply the list price times the length of the belt.  
Round up fractional lengths and intermediate widths to the next full size.
- 2) Add the joining charge.
- 3) Multiply the results by the material multiplier.

STD. PKG.: 24-60 Grit - 3/Box      80 Grit & Finer - 5/Box

WIDTH INCHES	100 & F	80	60	50	40	36	24	JOINING CHARGE	WIDTH INCHES
14"	0.1917	0.2029	0.2202	0.2356	0.2626	0.2721	0.3112	7.0280	14"
15"	0.2054	0.2174	0.2359	0.2524	0.2706	0.2915	0.3335	7.5300	15"
16"	0.2191	0.2319	0.2517	0.2692	0.2887	0.3109	0.3557	8.0320	16"
18"	0.2465	0.2609	0.2831	0.3029	0.3247	0.3498	0.4002	9.0360	18"
19"	0.2602	0.2754	0.2989	0.3197	0.3428	0.3692	0.4224	9.5378	19"
20"	0.2739	0.2899	0.3146	0.3365	0.3608	0.3887	0.4446	10.0400	20"
22"	0.3013	0.3189	0.3460	0.3702	0.3969	0.4275	0.4891	11.0440	22"
23"	0.3150	0.3334	0.3618	0.3870	0.4149	0.4470	0.5113	11.5460	23"
24"	0.3287	0.3479	0.3775	0.4039	0.4330	0.4664	0.5335	12.0480	24"
25"	0.3424	0.3623	0.3932	0.4207	0.4510	0.4858	0.5558	12.5500	25"
26"	0.3561	0.3768	0.4090	0.4375	0.4691	0.5052	0.5780	13.0520	26"
28"	0.3835	0.4058	0.4404	0.4712	0.5051	0.5441	0.6225	14.0560	28"
30"	0.4108	0.4348	0.4719	0.5048	0.5412	0.5830	0.6669	15.0600	30"
32"	0.4382	0.4638	0.5033	0.5385	0.5773	0.6219	0.7114	16.0640	32"
33"	0.4519	0.4783	0.5191	0.5553	0.5954	0.6413	0.7336	16.5660	33"
34"	0.4656	0.4928	0.5348	0.5721	0.6134	0.6607	0.7559	17.0689	34"
35"	0.4793	0.5073	0.5505	0.5890	0.6314	0.6802	0.7781	17.5700	35"
36"	0.4930	0.5218	0.5662	0.6058	0.6495	0.6996	0.8003	18.0718	36"
37"	0.5067	0.5363	0.5820	0.6226	0.6675	0.7190	0.8225	18.5738	37"
38"	0.5204	0.5508	0.5977	0.6394	0.6855	0.7384	0.8448	19.0760	38"
40"	0.5478	0.5798	0.6292	0.6731	0.7216	0.7773	0.8892	20.0800	40"
42"	0.5752	0.6087	0.6606	0.7067	0.7577	0.8162	0.9337	21.0840	42"
44"	0.6026	0.6377	0.6921	0.7404	0.7938	0.8551	0.9782	22.0880	44"
46"	0.6300	0.6667	0.7235	0.7741	0.8299	0.8939	1.0226	23.0920	46"
48"	0.6574	0.6957	0.7550	0.8077	0.8659	0.9328	1.0671	24.0960	48"
50"	0.6847	0.7247	0.7864	0.8414	0.9020	0.9716	1.1115	25.1021	50"
52"	0.7121	0.7537	0.8179	0.8750	0.9381	1.0105	1.1560	26.1040	52"

Use the following multipliers for Wide Belts Only! (13" & wider)

GRAIN	DESCRIPTION	GRADE	MULT.	GRAIN	DESCRIPTION	GRADE	MULT.
AO/F OP	ANTI-STAT. PAPER OC (-F)	B317	0.62	SC/X	STANDARD (-SX)	R544	1.00
				SC/Y	STANDARD W/P (-S)	S181	1.13
AO/X	STANDARD	R145	1.00	ZA/Y	STANDARD W/P (-Z)	R205	1.46
AO/X OC	OPEN COAT (-4)	K35	1.00	ZA/Y +	PREM. PLUS G.A. (-Z3)	R203	1.62
AO/Y	STANDARD (-Y)	R192	1.10				
AO/Y	PREMIUM POLY W/P (-PM)	P355	1.14	CA/X	STANDARD W/P (-C)	SK750	2.35
AO/Y OC	WASHABLE / OC (-4W)	W25	1.07	CA/X +	PREM. PLUS G.A. (-C3)	SK840	2.50

Grain abbreviations: AO = Aluminum Oxide, SC = Silicon Carbide, ZA = Zirconia Alumina, CA = Ceramic Blend

Abbreviations: OC = Open Coat, W/P = Waterproof, G. A. = Grinding Aid

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